



Basic Parameter Settings

Menu → Settings → Basic Parameters

You can check the controller's basic parameters and set the method of operation. Also if necessary you can save and retrieve parameter files that are stored within the controller.

*Marking parameters cannot be modified.

① Select activated MB switch button --- You can control when the switch button are active.

MB Mode	The buttons will be active when you press the  button to start up in MB mode (marking using the marking head's switches).
D.I/O	After selecting the file with the D.I/O, the buttons will be active when you want to carry out marking with the marking head's switch button.
File marking	Select the file to be used for marking with the “MB button setup file No.” button  from file marking. The buttons will be active when you want to carry out marking with the marking head's switch button.
RS232C communication	After sending the data via RS232C communication the buttons will be active when you want to carry out marking with the marking head's switch button.

② Select activated function on the operator mode --- You can choose the permissions applied to the operator mode.

Enable the field modification	Allows correction and modification of field properties when checked.
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Retrieval and saving of parameter files	
File load	Click when you want to retrieve a parameter file.
File save	Click when you want to save a parameter file.

--- Instructions ---

1. Read in the current settings using the [Read](#) button.
2. After checking the required items, click the [Download](#) button to set the controller.